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# *User's guide for:*

## *1887 Lever Action Shotgun*



### *Official Sponsor*



**ATTENTION: BEFORE REMOVING THE FIREARM FROM ITS PACKAGE READ & UNDERSTAND WARNINGS AND FULL INSTRUCTIONS AND PRECAUTIONS IN THIS OWNER'S MANUAL**

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### ***A historical note on the 1887 model***

*The 1887 Winchester is the only example of a lever action smoothbore shotgun, which has been a precious prize for collectors.*

*The Winchester factory produced about 65.000 pieces between 1887 and 1901.*

*There is an interesting story about this shotgun. At the beginning of the 1880's the Winchester Repeating Arms Company asked Mr John Moses Browning to design a shotgun for them, which could shoot 12 gauge cartridges but which would look like a typical Winchester rifle. Browning took the job and the result was outstanding: the unique look of the 1887 Lever Action shotgun.*

*After J.M. Browning sold the patent for this shotgun to Winchester, he decided to go on a two-year mission across the US as a member of the Mormon Church. About two months after the beginning of his mission, he and his fellow traveller arrived into a village in Georgia and saw the brand new 1887 shotgun shown in a shop window. They went in and John asked the gunsmith if he could take a look at the shotgun. Once he had the shotgun in his hands, he handled it with such dexterity that the gunsmith was surprised, and asked Mr. Browning how a man like him could know Winchester's new shotgun so well, considering that no one had ever seen one before.*

*Browning's friend promptly replied that the man in front of the gunsmith was the designer of the shotgun. The gunsmith hastily took the shotgun off John's hands and chased away the two. He evidently did not trust the two strange Mormon evangelists.*

*Nevertheless, speed and loading ease, coupled with the large capacity of the loading tube were the points of strength of this weapon in those years.*

*It was used by the agents of the famous Pinkerton Detective Agency to defend stagecoaches and, a few years later, by Bonnie & Clyde- for far different purposes – in a short barrel version.*

*Along the years this shotgun has lost nothing of its charm and it is still used in famous films such as Terminator 2 and Ghost Rider.*

*The new Chiappa Model 1887 reflects a piece of American History that is within everybody's reach.*

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# WARNINGS

*Armi Sport/ Chiappa Firearms is not responsible for damage to objects caused by misuse of the gun or for injuries to persons or animals, or in case of death, caused voluntarily or involuntarily by the gun user.*

*Armi Sport/ Chiappa Firearms is not responsible for injuries caused by poor maintenance, misuse of the gun, unauthorized or improper modifications.*

*Armi Sport/ Chiappa Firearms declines responsibility for the indirect consequences of any injuries and / or death of persons or animals, damage to objects caused by use of the gun or by primer explosion, by bullet's ricochet, or unsafe loading practices and / or procedure.*

*The gun you own is an accurate 19th century replica. Consequently its safety devices are limited to the technological knowledge of the period. Therefore the risks in using a gun like this are higher compared to a modern design gun.*

*The complete and full knowledge of your firearm may help you to avoid serious injuries due to lack of safety devices.*

*Read the entire manual and learn the proper use of the gun without live ammunition. It is important that you understand the proper use of this product. The life of the people close to you may depend on your safety.*

*If the manual is not clear, please contact the dealer where you bought the gun or call the distributor or the manufacturer by using the contact information provided within this manual.*

*All our guns are tested in the Armi Sport/ Chiappa Firearms facility. To guarantee the gun is safe, it is sent to the National Proof House of Gardone Val Trompia – BRESCIA – ITALY - for proof testing.*

*The Proof House tests the firearm with heavy loads then checks the barrel, chamber and headspace to make certain the firearm is safe for use with standard factory ammunition.*

*The National Proof House will put their markings on the gun, according to the Italian law, certifying the gun is qualified and can be sold.*

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|-----------------------------------------------------------------------|
| <p><b>THE COURT OF BRESCIA - ITALY, WILL SETTLE ALL DISPUTES.</b></p> |
|-----------------------------------------------------------------------|

1. *Read the instructions carefully before use.*
2. *Be aware that you are handling a firearm; therefore your knowledge and behaviour may affect your life and those of the people close to you.*
3. *Reading the manual and a careful examination of the gun are fundamental to avoid any kind of problem.*
4. *Guns and ammunitions must be kept in different places*
5. **ALWAYS** *keep guns and ammunitions out of reach of children.*
6. *Store the gun in a clean dry and airy place after use to avoid rust in mechanical parts that may cause serious problems in functioning after a period of inactivity.*
7. *After use it is always recommended to clean, oil and lubricate the gun with good quality oil.*
8. *The gun must **ALWAYS** be stored unloaded, **ALWAYS** check that the chamber is empty.*
9. *Being this firearm is a replica of original design, there is no modern safety. Pay great attention during transportation and use. Mechanical safety devices can fail. Developing intelligent, good safety habits is the best way to prevent accidents.*
10. *The only safety is the hammer half cock, read chapter on firearms use. REMEMBER: No mechanical safety device is infallible.*
11. **ALWAYS** *keep the gun unloaded when transporting it from home to the shooting areas. Carefully check that cartridge chamber is empty.*
12. *Keep away from open flame or heating sources.*
13. *Use only factory ammunition with specific loads intended for this firearm.*
14. *When you walk around with the gun in a shooting area, ALWAYS keep the muzzle pointed in a safe direction.*
15. *Never rest your finger on the trigger until the very moment you wish to shoot.*
16. *Never lean the weapon loaded and with a closed breech block, it could fall and cause injury and death.*
17. *Never shoot against a solid surface or in a pool of water, the projectiles could ricochet and shoot toward any direction.*
18. *Before shooting ALWAYS check to ensure that the barrel is free of obstructions.*
19. *After use, clean and lubricate the inside of the barrel with appropriate oil. Avoid grease or oil build up that can cause excessive pressure and result in serious personal injuries. Before using the gun again, inspect the barrel and chamber to make certain that there are no obstructions in the bore. Remove any oil residue with rod and dry patch before shooting.*

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20. *Accumulation of rust in the barrel can cause excessive pressures resulting in serious injury and may cause the explosion of the barrel. A rusted, pitted or eroded barrel should be replaced.*
  21. *Always wear shooting glasses when shooting to protect your eyes.*
  22. *Use hearing protection to prevent hearing loss from repeated exposure to gunfire.*
  23. **NEVER** *modify any parts of your gun. Any alteration may cause serious personal injury and voids the warranty.*
  24. *Only a qualified gunsmith may service the gun for repair or serious maintenance.*
  25. *Wash hands thoroughly after shooting and handling firearms to remove any unwanted residues.*
  26. *Use exclusively factory loaded ammunition of the caliber specified on the firearm barrel. Use of different calibers may cause serious personal injuries to you and to people close to you.*
  27. *In case of misfire, manually extract the cartridge from the chamber.*
  28. *Do not attempt to re-use unexploded ammunitions.*
  29. *Armi Sport/ Chiappa Firearms declines any responsibility for misuse of the firearm.*
  30. *In case of alteration of the firearm, Armi Sport/ Chiappa Firearms declines any civil and penal responsibility and will not refund any damage.*
  31. *The user is responsible for injuries or damages caused to him or to other persons.*
  32. *Do not use alcohol or drugs before or during shooting session and while handling guns.*
  33. *NEVER run with a loaded gun, don't cross any obstacle (fences or water courses, etc.) without having your firearm unloaded and in safety position.*
  34. *Keep all bystanders behind you, standing beside a shooter is not a safe position.*
  35. *Complete knowledge of your firearm can make the difference.*

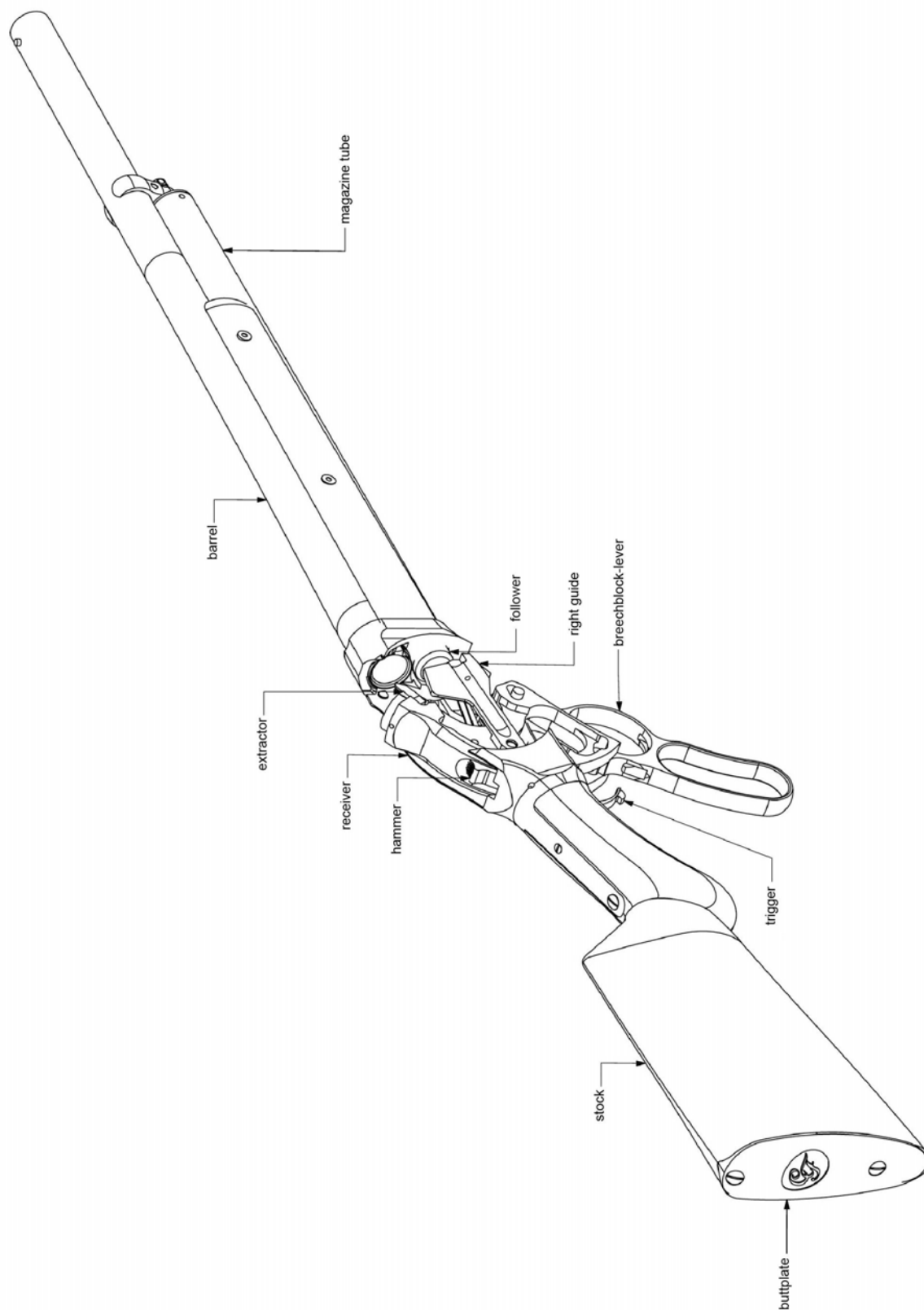
## *Armi Sport / Chiappa Firearms is proud to offer the following***1887 LEVER ACTION Shotguns**

| Item code | Description                 | Gauge | No. of shots | Barrel length | Finishing   | Exploded view Page: |
|-----------|-----------------------------|-------|--------------|---------------|-------------|---------------------|
| 930.000   | 1887 LEVER ACTION           | 12/70 | 5+1          | 22"           | Colour case | 12-13               |
| 930.001   | 1887 LEVER ACTION           | 12/70 | 5+1          | 28"           | Colour case | 12-13               |
| 930.002   | 1887 LEVER ACTION           | 12/70 | 5+1          | 22"           | Chrome      | 12-13               |
| 930.003   | 1887 LEVER ACTION           | 12/70 | 5+1          | 28"           | Chrome      | 12-13               |
| 930.004   | 1887 LEVER ACTION Fast Load | 12/70 | 2            | 22"           | Colour case | 12-13               |
| 930.005   | 1887 LEVER ACTION Fast Load | 12/70 | 2            | 22"           | Chrome      | 12-13               |

- ATTENTION: based on each country's regulation, it is possible on request to limit the number of shots.
- CHOKES: In the classic version, the 1887 Lever Action rifle is supplied with 3 chokes and relevant key (see specific chapter), with a screw for the front barrel band to be screwed to the plug of the loading tube and with a screw for the back barrel band to be screwed to the stock.
- The Lever Action FAST LOAD version of the 1887 rifle is supplied with one choke already assembled, and the relevant key.
- The shotgun, as you will find it in the packaging, does not need assembling and is ready for use.
- Before taking the shotgun out of its packaging, and before loading it and shooting, it is important to read this manual fully and carefully.
- Armi Sport / Chiappa Firearms will not be responsible for damage caused by malfunctioning of the product, of for any physical damage, death or property damage caused by intentional or unintentional shooting. Armi Sport / Chiappa Firearms will not be accountable for criminal use or negligent use of the rifle, for irresponsible handling and for not considering the safety rules which must be respected with a loaded weapon. Armi Sport / Chiappa Firearms will not be accountable in case the shotgun has been modified or altered without our written consent, or in case that defective or improper cartridges are used, nor in any other case, where the shotgun is employed for any other use than that originally conceived.
- On request we may add high quality and precious hand engravings in each firearm.

*Each firearm is duly submitted to strong testing, to grant the highest security of the product, by the Italian Proof House in Gardone Valtrompia.*

## Essential Parts Nomenclature



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## ***Instructions for use***

### **Precaution:**

- Before handling the firearm, be sure it's unloaded and pointed in a safe direction.
- Before shooting, ALWAYS check to ensure that the barrel is free of obstructions.
- Remove any oil or grease residue with rod and dry patches changing them till they come out perfectly clean and dry.
- Use hearing protection to prevent hearing loss from repeated exposure to gunfire.
- Always use glasses to protect your eyes from possible chips, gas escapes, , oil, sparks and other fragments.
- In case of misfire, keep the gun on the shooting line for a few minutes; it could be a delayed shot.
- NEVER dry fire the gun, you may damage the shooting mechanism.
- During loading, pay the utmost attention at what you're doing - pouring a double charge or twice a projectile could cause the explosion of the barrel, and severe injuries to you and the people close to you.
- Remember that safety is your responsibility. Always behave conscientiously and with common sense.

### **How the shotgun is working:**

- The 1887 model is a classic lever action shotgun with loading tube positioned under the barrel.
- The shotgun bears a maximum of 5 shots in the loading tube.
- All the mechanisms for cartridge loading and ejection of the loaded cartridge are operated by the breech block lever and the inner lever mechanism of the receiver.
- The movement of the hammer allows the cartridge to exit from the loading tube and to be positioned on the two inner guides of the receiver, when the breech block is still closed.
- The breech block will then, when opening, let the inner guides lift, lifting at the same time the cartridge which is leaning on them.
- The guides bring the cartridge in alignment with the barrel, and remain in the same position until the breech block, when closing, brings them to start position.
- The breech block, when closing, pushes the cartridge into the barrel and automatically cocks the hammer in shooting position.
- Once the breech block is closed the shotgun is loaded, cocked and ready for use.

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## Loading of the shotgun:

### Ammunition

Our company will not be responsible for physical damage to people, or damage to property, caused by use of defective, improper, refilled, re-loaded or self-made cartridges.

Employing inadequate cartridges may cause serious damage.

Never use cartridges which do not correspond to the indication mentioned on the barrel.

Always employ cartridges whose length is equal or inferior to that indicated on the barrel.

Always make sure that the cartridge you are employing is the correct calibre and type suited for your weapon.

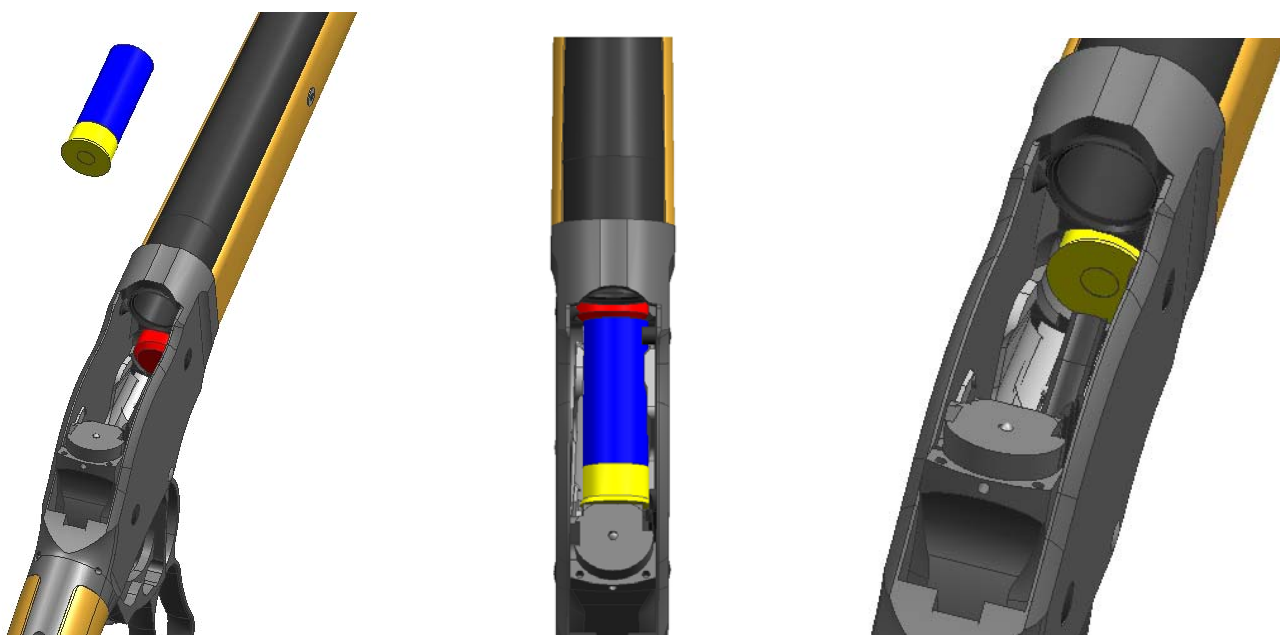
***The guarantee is not valid for ANY reloaded ammunition.***

### Standard loading system:

- Before you start loading, check to ensure that the barrel is free of obstructions .
- Remove any oil or grease residues inside the barrel with rod and patch.
- Point the gun in a safe direction.
- Open the breech block and turn it until you see the two inner guides moving.



- At this point you may see, inside the receiver, the entrance of the loading tube and the follower.
- Take the first cartridge and lean it inside the receiver.



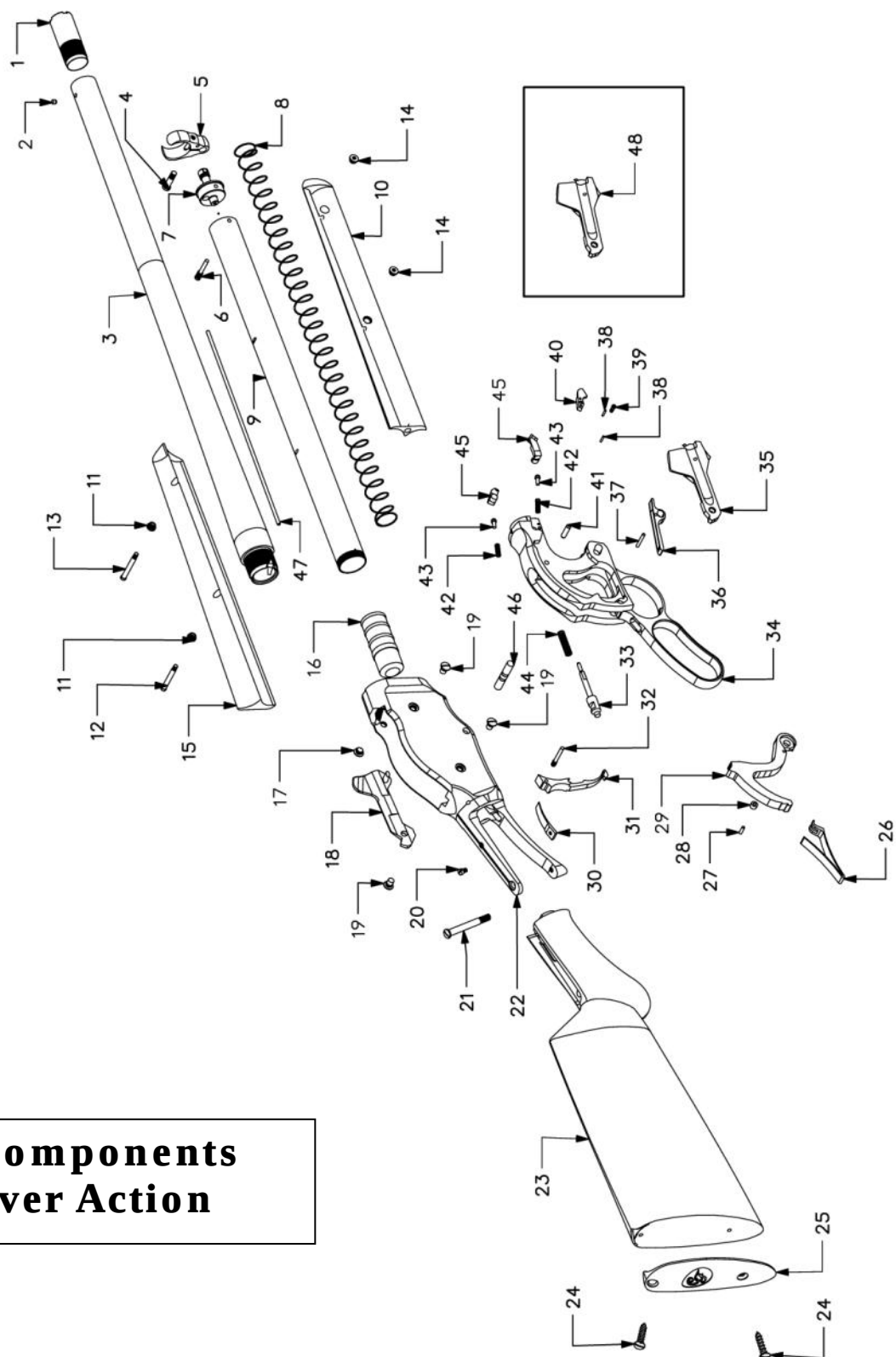
- Push down the two guides pressing the cartridge, and insert the cartridge inside the loading tube, letting the cursor slide back.
- Once the cartridge is completely inside, gently accompany its way back with your finger (the cursor will tend to push it back), until it will lean on the two guides and on the pivot, which will be both slightly lifted. If you take off your finger now, the cartridge will remain inside the loading tube.
- The cartridge should be loaded with ease.
- DO NOT STRAIN THE CARTRIDGE LOADING
- DO NOT LOAD CARTRIDGES OF A DIFFERENT CALIBER THAN THAT INDICATED ON THE BARREL
- If a cartridge is not easily loaded, take it out and check that the loading tube is not obstructed or damaged.
- Do not employ cartridges with a protruding primer, it could burst.
- Now you may load the other 4 shots in the loading tube in the same way (unless the number of shots has been reduced according to country regulation).
- Now that the 5 shots are inside the loading tube, close the breech block.
- The hammer will be cocked, but the cartridge is not yet loaded in the barrel.
- In order to put the shotgun in safety, lower the hammer onto the empty cartridge chamber, so that the cartridge will be positioned on the two inner guides of the receiver and will be ready for being loaded into the barrel.
- Your shotgun is on safety, with an empty chamber and the hammer lowered.
- Just moving the lever will bring the cartridge into the barrel, and will prepare the shotgun to shoot.

**1887 Lever Action**

Cod.930.000/.001/.002/.003/.004/.005

| Pos. | Codice Item | Description                 | Descrizione                    |
|------|-------------|-----------------------------|--------------------------------|
| 1    | 270028      | Strozzatore 1887 Full       | Strozzatore                    |
| 1    | 270038      | Strozzatore 1887 Modified   | Strozzatore                    |
| 1    | 270039      | Strozzatore 1887 Cylinder   | Strozzatore                    |
| 2    | 730725      | Front Sight                 | Mirino                         |
| 3    | 710210      | Barrel                      | Canna                          |
| 4    | 730743      | Barrel Band screw           | Vite Anello Fascetta           |
| 5    | 770401      | Barrel Band                 | Anello Fascetta                |
| 6    | 730742      | Magazine tube locking screw | Vite Fissaggio Tubo Caricatore |
| 7    | 730736      | Magazine tube plug          | Tappo Tubo Caricatore          |
| 8    | 720095      | Magazine spring             | Molla Caricatore               |
| 9    | 730737      | Magazine tube               | Tubo Caricatore                |
| 10   | 780077      | Right forend                | Astina dx                      |
| 11   | 730721      | Forend screw washer         | Rosetta Testa Vite             |
| 12   | 730738      | forend front screw          | Vite Astina Ant                |
| 13   | 730739      | forend rear screw           | Vite Astina Post 87            |
| 14   | 730722      | threaded forend washer      | Rosetta Filettata 87           |
| 15   | 780078      | left forend                 | Astina sx 87                   |
| 16   | 730723      | Magazine follower           | Cursore Caricatore 87          |
| 17   | 730754      | shell detent screw          | Vite orienta cartuccia         |
| 18   | 790205      | left cartridge guide        | Guida Cartuccia sx 87          |
| 19   | 730740      | cartridge guide screw       | Vite Guidacartuccia 87         |
| 20   | 730745      | trigger spring screw        | Vite Molla Grilletto 87        |
| 21   | 730746      | Tang screw                  | Vite Coda 87                   |
| 22   | 790201      | receiver                    | Bascula 87                     |
| 23   | 780079      | stock                       | Calcio 87                      |
| 24   | 730109      | buttplate screw             | Vite Calciolo 87               |
| 25   | 790202      | buttplate                   | Calciolo 87                    |
| 26   | 721117      | Hammer spring               | Molla Cane 87                  |
| 27   | 730732      | hammer inner washer pin     | Spina Bussola Interna Cane 187 |
| 28   | 730728      | inner washer pin            | Bussola Interna Cane 87        |
| 29   | 790203      | Hammer                      | Cane 87                        |
| 30   | 721116      | Trigger spring              | Molla Grilletto 87             |
| 31   | 770403      | Trigger                     | Grilletto 87                   |
| 32   | 730731      | Trigger screw pin           | Spina Vite Grilletto 87        |
| 33   | 730726      | firing pin                  | Percussore 87                  |
| 34   | 790206      | breech bolt                 | Otturatore 87                  |
| 35   | 790207      | right cartridge guide       | Guida Cartuccia dx 87          |
| 36   | 770404      | Carrier                     | Bilancere 87                   |
| 37   | 130003      | Carrier pin                 | Spina Bilancere 87             |
| 38   | 130038      | Pin 1,5x7,8                 | Rullino 1,5x7,8                |
| 39   | 730741      | Camme screw                 | Vite Camma 87                  |
| 40   | 770398      | Camme                       | Camma 87                       |
| 41   | 130014      | Pin 4x15,8                  | Rullino 4x15,8                 |
| 42   | 720012      | Spring 4x13x0,5             | Molla 4x13x0,5                 |
| 43   | 730727      | Extractor link              | Pistone Estrattore 87          |
| 44   | 720017      | Firing pin spring           | Molla Percussore 87            |
| 45   | 770400      | Left extractor              | Estrattore sinistro            |
| 46   | 730734      | Receiver/bolt pin           | Spina Bascula Otturatore 87    |
| 47   | 730678      | Magazine reduction rod      | Limitatore 87                  |

## List of components 1887 Lever Action



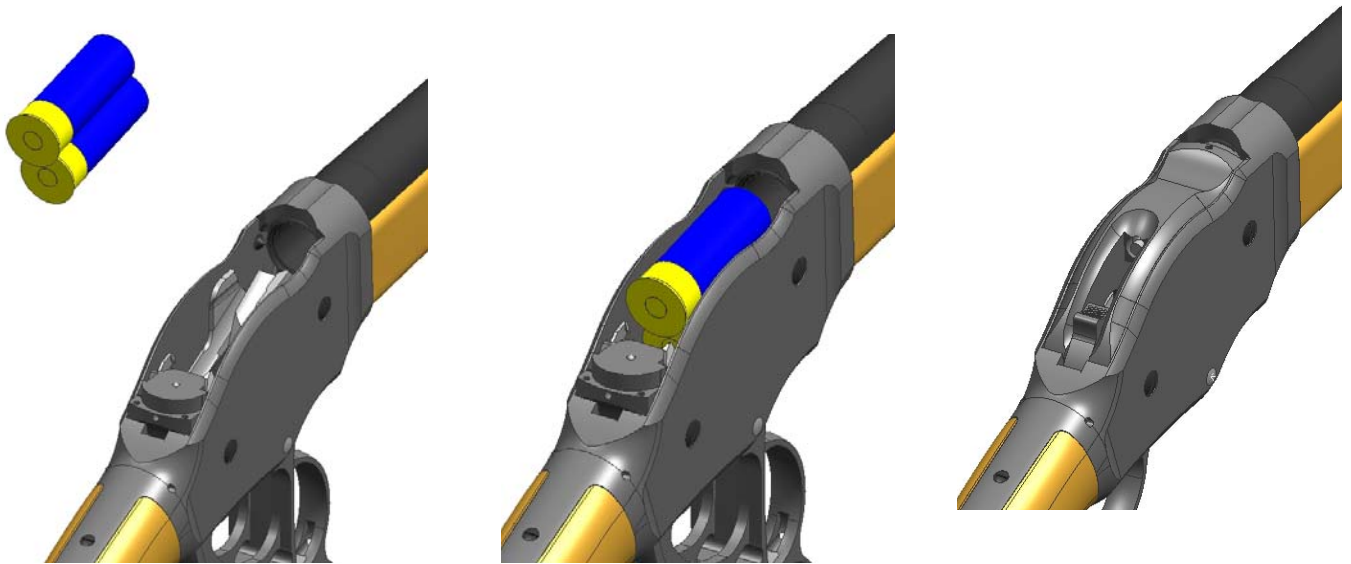
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In order to put the hammer on safety it is necessary to do the following: first of all point the weapon in the shooting direction, while maintaining a firm hold of the hammer with the thumb – pull the trigger until the hammer lets off, and ease the hammer down while still holding the hammer, ease the hammer down to the shooting position, then release the trigger and return the hammer back to the safety “half cock” position.

- In this position, if you pull the trigger the shotgun will not shoot.
- In order to bring the shotgun back to “ready to shoot” position pull the hammer back into full cock position.
- **WARNING:** the shooter should always be aware of the fact that the design of safety devices – or even the very presence of safety devices – varies significantly by historical arms, which do not offer the protection against accidental shots which is guaranteed by modern weapons.
- The firearm is now ready to shoot, always wear eye and hearing protection.

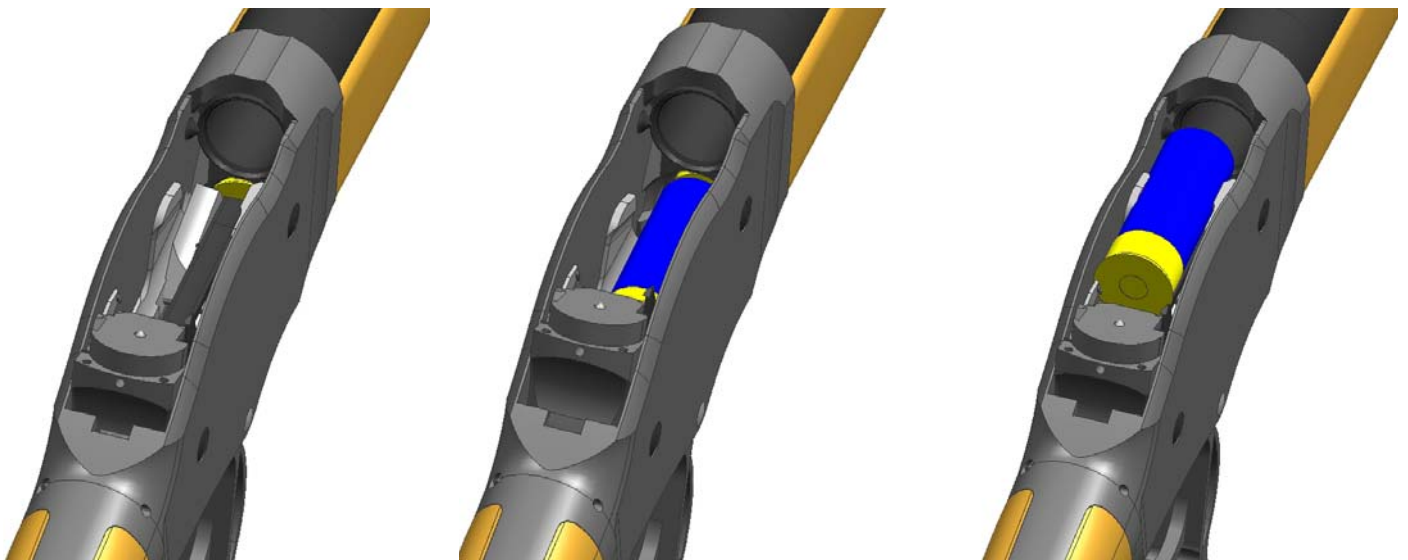
## **Loading with Fast Load System**

- The shotgun called Fast Load differs from the standard shotgun as it allows to load two (and only two) cartridges at the same time with a simple movement.
- The simultaneous loading of two cartridges is useful for use in Cowboy Action Shooting.
- It is not possible to employ the 1887 Fast Load shotgun in the traditional way.
- The simultaneous double loading takes place as follows:
  - o Take your Fast Load System shotgun under your arm and get ready in shooting position with the empty shotgun.
  - o **WARNING** the shotgun will have to be aimed at the target
  - o Open the breech block pushing the lever to the very bottom, with a strong and firm movement.
  - o Keep the shotgun pressed against the shoulder with one hand, while taking two cartridges with the other hand.
  - o Insert both cartridges inside the receiver, pushing down the two guides
  - o The operation will be much easier if you keep the barrel slightly low and the shotgun slightly turned to the left.
  - o Close the breech block
  - o Thanks to its mechanical design, the Fast Load shotgun allows one of the two cartridges to go directly inside the cartridge chamber while the breech block is being closed, while the other cartridge is pushed inside the loading tube.
  - o Please note that the Fast Load system is simple to use, but you will obtain the best performance only with experience and steady training.



## Standard Unloading

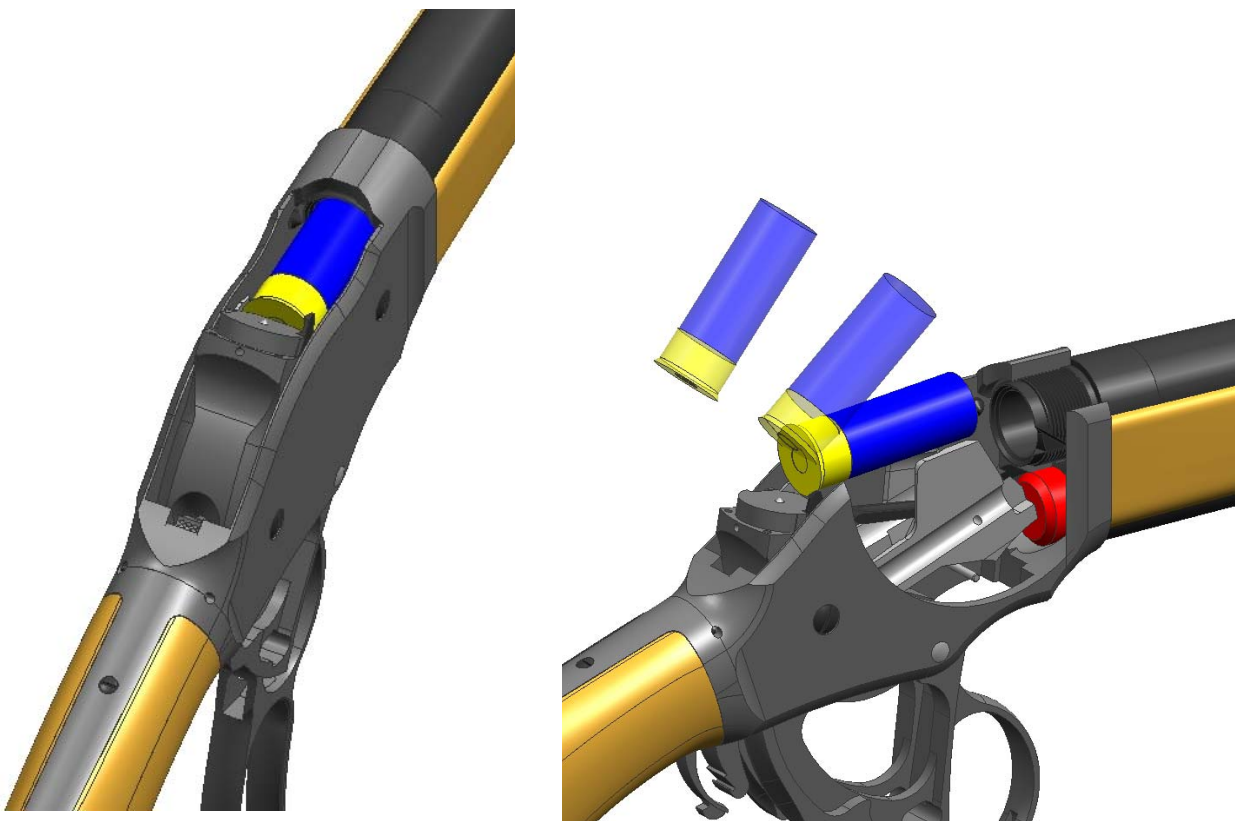
- In case that cartridges are still in the loading tube and you want to empty it, first of all make sure that the cartridge chamber is empty.
- Open the breech block and see that the inside of the receiver is clearly visible.
- You will see that, deep inside the receiver, the cartridge is held in place inside the loading tube through the pivot and two guides.
- With your fingers push down the pivot and runners
- The cartridge in the tube will come out, pushed by the cartridge behind or by the cursor.
- Now you can take it off with your fingers, or rotate the breech block to have the cartridge come up in a more comfortable position for manual extraction.
- Repeat the above operations until you have emptied the loading tube completely.



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## Extraction:

- After shooting, open the breech block with the breech lever.
- The two pins inside the breech block will eject the cartridge case from the cartridge chamber.
- After having completely ejected the cartridge case, the breech block will lift the two runners and the pivot before its travel end. These parts will push the cartridge case from the pins.
- A FIRM action will make extraction easier.



## Chokes : what they are and how they are used:

- The 1887 Lever Action shotgun is supplied by Armi Sport/Chiappa Firearms, in its standard version, with three inner chokes included. One is already mounted on the barrel, and it can be substituted using a special key which is also supplied with the gun.
- Interchangeable chokes allow changing the diameter of the barrel muzzle of hunting shotgun.
- The choke is cone-shaped and forces the shot to be compressed before being shot out of the barrel.

- 
- The possibility to change the muzzle diameter is an efficient system to increase the ballistic precision of the group. Basically, a different choke will allow a higher or lower concentration of the shot in the final group.
  - The standard choke mounted in the barrel is the “Cylinder” type; its characteristics is that it does not compress the shot.
    - Full (1 notch): it compresses the shot to the most, more suited for longer shots;
    - Modified (3 notches) : allows for larger groups, but with a shorter shooting range.
  - Unload the shotgun before changing the choke. Leave the breech block open, the chamber and the loading tube empty before handling the chokes.
  - NEVER – ABSOLUTELY NEVER – use this shotgun without mounting a choke
  - Regularly check that the choke has not loosened up
  - If you oil the barrel thread and choke thread slightly, this will allow for an easy assembling and disassembling of the choke.
  - Attention: it is not necessary to tighten the choke excessively, as you risk damaging the thread of the barrel and of the choke. Furthermore, once the choke is stuck it is very difficult to disassemble it.
  - Do not use non-original chokes, the company Armi Sport/ Chiappa Firearms will not be responsible for malfunctioning of the shotgun, death or damage to persons or things, when a non-original choke has been employed.

**IDENTIFYING THE CHOKE TYPE:**

- No slot means **CYLINDER**
- One slot means **FULL**
- Three slots means **MODIFIED**

***Identifying markings:***

*Every gun we produce has a serial number that is marked on the barrel. Close to the serial number you will also find National Proof House markings. On the barrel there is also a marking with our company name, gun caliber, Made in Italy. For rifles destined to some countries, a marking in the barrel will also indicate the name of the importer.*

**These markings must not be removed from the firearm for any reason.**

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## Ordinary cleaning:

- Attention: a careful and scrupulous ordinary clearing of the firearms is essential to guarantee its safety and long life
- Every time you use your rifle it is advised to clean it in order to remove all corroding agents (humidity, powder or lead residues etc.) which can in time alter a few parts.
- In order to perform a standard cleaning, it is sufficient to utilize a good solvent, cleaning oil, a little brush.
- Always make certain there are no cartridges in the chamber, magazine or action
- Open the breech load lever and bring to light the inner mechanics of the shotgun.
- It is very important to clean the barrel thoroughly; use a good solvent to clean the barrel inside, then use a clean cloth moistened with the solvent, passing it inside the barrel from the chamber to the muzzle opening. Pay attention that you don't scratch the barrel.
- Use a little brush moistened with the solvent, clean the inside of the receiver in order to clean it thoroughly from any residue of unburnt powder.
- Thoroughly clean the inside of the receiver with a cloth, slightly lubricate metal parts with a brush.
- Verify that the cursor freely slides through the loading tube, and in case lubricate slightly. To that extent, disassemble the band of the loading tube and use the hole on the loading tube cap.
- Check that the inner guides inside the receiver slide freely
- For a deeper cleaning, please turn to your local gunsmith

## Ordinary and extraordinary maintenance

- Before performing any sort of maintenance, make sure the firearm is unloaded.
- By "ordinary maintenance" we refer to measures the user should take to keep the gun in good working condition.
- An "Extraordinary maintenance" implies the replacement of broken parts and therefore disassembling the gun. In this case only authorized personnel or a qualified gunsmith should take action.
  - Also a long period of heavy use or inactivity requires an extraordinary maintenance; your gun should be taken to a qualified gunsmith to have the action disassembled for professional cleaning and lubrication.
- Your gunsmith will advise the best lubricant for the proper maintenance of your shotgun.
- Do not leave oil residues when cleaning and lubricating your shotgun.
- Make sure that the mechanism of the weapon is easy; if it starts to stiffen, or if corrosion is starting on some essential parts, you should bring your rifle to competent, professional personnel.
  - Do not use pure silicon or lanolin.
  - In the following pages you will find exploded views with a list of all parts

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- When ordering parts, it's important to specify date of purchase, serial number, model, caliber and item reference of the part/s needed.
  - If the gun has a problem that you cannot fix, DO NOT FIRE it but send it to an authorized center for a check-up. If you try to fix it personally, you may put yourself in serious danger and the people near you.
  - Always pay great attention and handle the rifle very carefully, in order to avoid terrible accidents which may change your life and that of others.

### **A NOTE ABOUT HISTORICAL FIREARM DESIGN**

Armi Sport proudly manufactures finely crafted replica firearms reproducing famous historical weapons. These firearms are manufactured using leading edge machinery and high quality modern materials. They are faithful reproductions of firearms originally designed in the nineteenth century; therefore, if you choose to own or use historical firearms you should be aware that, along the one hundred or more years past, there have been significant advances in firearms design and safety.

Armi Sport manufactures these guns not as state of the art firearms, but as historically significant firearms for the collector. It is vital that the user be familiar with his firearm and possible safety risks that may be present in the design. Most significantly, the user should realize that the designs of safeties - or even the presence of adequate safeties - vary significantly on historical designs and do not offer the protection against accidental discharge that modern firearms safeties achieve.

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# **Armi Sport Life Guarantee**

## **Limited Life Warranty Declaration**

The Armi Sport products mentioned above are warranted against defects in materials and or workmanship or functioning problems.

The original purchaser of the gun (the private owner who bought the gun from the gun shop or retailer) will have the right to have his weapon repaired by Armi Sport/Chiappa Firearms free of charge, and / or parts substituted with the same or similar parts.

In order to access the lifetime guarantee, you have to register your warranty with Armi Sport/Chiappa Firearms within 3 months from purchase on the following web-site :

[www.chiappafirearms.com](http://www.chiappafirearms.com)

If you do not register your purchase within three months  
(exclusively for the first purchaser of the shotgun)  
**the life guarantee will not be valid**

If you do not register your warranty, your purchase will still be covered under our Standard Warranty.

### Limits of the Life Warranty

Such warranty will be void if the firearm:

- Has been modified (repairs or unauthorized modification, inadequate or incorrect service)
- Damaged (improper use of the gun by the user)
- Failed to be provided proper maintenance and cleaning.

This Lifetime Limited Warranty is not extended to components subject to wear and corrosion.

In case non original spare parts are used, the guarantee or any service contract with Armi Sport will also be void.

Use of non standard ammunition will also void all warranties. Armi Sport/Chiappa Firearms reserves the unconditional right to inspect any firearm before making any repairs or adjustments under this warranty.

### Use of the Lifetime Warranty

If your firearm requires service, BEFORE shipping it back to the factory you must contact Armi Sport/Chiappa Firearms, through the dealer / importer of the firearm, and explain in written form the problem you have found.

We will then issue a Repair Authorization Number (RA Number) and inform the dealer/importer.

**The lifetime guarantee is valid only if the original purchaser registers it within three months from the purchase date under** [www.chiappafirearms.com](http://www.chiappafirearms.com) - e-mail

[info@chiappafirearms.com](mailto:info@chiappafirearms.com)

The firearm has to be shipped in the original packaging including a proof of the purchase date, the Warranty sheet and the RA Number.

Damages occurred during transport caused by improper or inadequate packaging are not covered by warranty.

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# Standard Warranty

**Standard warranty declaration**  
**1 year only on parts not subject to wear**

## Limited Warranty extension

The Armi Sport/Chiappa Firearms products mentioned above are warranted against defects in materials and or workmanship for one year from the date of purchase from the retailer.

**Be sure to keep your original retail receipt, you will need it should your firearm require service.**

## Limits of standard warranty

Such warranty will be void in case the firearms:

- Has been modified (repairs or unauthorized modification, inadequate or incorrect)
- Damaged (improper use of the gun by the user)
- Failed to be provided proper maintenance and cleaning.

This standard Warranty does not extend to components subject to wear and corrosion.

In case non original spare parts are used, the guarantee or any service contract with Armi Sport/Chiappa Firearms will also be void.

Use of non standard ammunition will also void all warranties. Armi Sport/Chiappa Firearms reserves the unconditional right to inspect any firearm before making any repairs or adjustments under this warranty.

## Use of the Lifetime Warranty

If your firearm requires service, BEFORE shipping it back to the factory you must contact Armi Sport/Chiappa Firearms, through the dealer / importer of the firearm, and explain in written form the problem found.

We will then issue a Return Authorization Number (RA Number) and inform the dealer/importer. The firearm has to be shipped in the original packaging including a proof of the purchase date, the Warranty sheet and RA Number.

Damages occurred during transport caused by improper or inadequate packaging are not covered by warranty.

[www.chiappafirearms.com](http://www.chiappafirearms.com) - e-mail [info@chiappafirearms.com](mailto:info@chiappafirearms.com)

|                                                                                                                                                                                      |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>Should Armi Sport/Chiappa Firearms get aware of a defect of the rifle during the Limited or Lifetime Guarantee, the defective part will be substituted free of charge.</b></p> |
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| <p><b>This instruction manual must always be stored with the firearm, and be provided should ownership change</b></p> |
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|                                                                            |
|----------------------------------------------------------------------------|
| <h3><b>Instructions to fill in the Warranty Service Request form.</b></h3> |
|----------------------------------------------------------------------------|

Mandatory data to require warranty service are:

1. Repair Number;
2. Customer's data;
3. Description of the problem found

Should one of the above information be missing, the firearms will NOT be repaired and **will** be sent back to the customer's expenses.

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## Warranty Service Request Form

Please write here the RA number  
that the Service Center will notify

RA# : \_\_\_\_\_

### 1. Customer's data:

Name: \_\_\_\_\_  
Address : \_\_\_\_\_  
City/State : \_\_\_\_\_  
ZIP code and country: \_\_\_\_\_  
Phone : \_\_\_\_\_ Available from \_\_\_\_\_ to \_\_\_\_\_ o' clock  
Fax : \_\_\_\_\_

### 2. Product Information:

Warranty service request (Lifetime or standard guarantee): \_\_\_\_\_  
Model type : \_\_\_\_\_  
Serial Number : \_\_\_\_\_

### 3. Dealer:

Date of purchase : \_\_\_\_\_  
Name of Dealer/Shop : \_\_\_\_\_  
Address : \_\_\_\_\_

### 4. Description of the problem:

Description of the problem :

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Documents to include: proof of purchase

Notes:.....  
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## Chiappa's new 1887 Shotgun is the choice of champions!



LASSITER LOADING A 1887 FAST LOAD

Shown with Champion SASS Gunfighter "Lassiter" Tom Wildenauer, New Lebanon, Ohio. Lassiter is a SASS Gunfighter Champion: 2008 European Overall Champion and Multiple US National Champion, Midwest Regional and Ohio State champion; he has won the Ohio SASS State 2009 Championship "Speed Shotgun" competition driving a Chiappa Firearms Model 1887 Lever Action shotgun with an official time of 4.99 seconds for 6 shots from the port position and hitting all 6 targets!



Armi Sport  
di Chiappa Silvia & C Snc  
Via Milano N°2 Azzano Mella (BS)  
Tel. 030 9749065 Fax 030 9749232  
[www.armichiappa.com](http://www.armichiappa.com)  
email: [info@armisport.com](mailto:info@armisport.com)



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